

Installation Guide

VHRC 25lb Counterweight Kit

The purpose of this guide is to:

1. Describe installation of 25lb Counterweight Kit to VHRC base assembly

Parts Reference

The parts list below includes parts and hardware that will be used in this installation procedure (see images below for parts and hardware). Note that the counterweight kit can be installed with or without the VHRC column installed to base.

| Item # | Description | Qty |
|--------|---------------------------------|-----|
| 1 | Counterweights | 2 |
| 2 | 5/16-18 x 1 1/2" hex Head Bolts | 4 |
| 3 | 5/16 Split Lock Washers | 4 |
| 4 | 5/16 Flat Washers | 4 |

Tools Required: 1/2" socket wrench

Installing 25lb Counterweight Kit to VHRC base

1. Using a 1/2" socket wrench, install each counterweight using (2) 5/16-18 Hex Bolts, (2) split lock washers and (2) flat washers as shown. Tighten bolts so each counterweight is properly secured to VHRC Base assembly.
2. Check each caster for ability to rotate fully and for any interference with counterweights.

