

POLYMOUNT.

INSTALLATION INSTRUCTIONS FOR ROLL STAND CLAMPING BLOCK

- 1. Position the mounting assembly at the desired elevation on the Roll Stand Column.
- 2. Start the $1/4-20 \times 3/4$ " socket head cap screws. Advance them alternately and equally (use a 3/16" Allen wrench). The clamp end faces are not supposed to touch each other. Seat each screw firmly. A gap of .025" per side is normal.
- 3. Clamping Blocks are used to secure many items to GCX PolyMount® Roll Stand Columns. A section of GCX Support Arm has been included for illustrative purposes.

