

Installation Guide

Down Post Kit for M-Series and VHM Arms

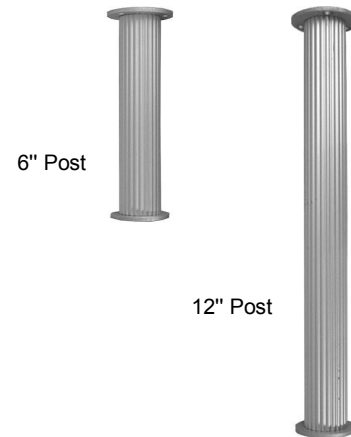
The purpose of this guide is to describe the procedure for attaching down post to Arm.

Parts Reference

The following parts and hardware will be used in this procedure (see photos for parts, hardware not shown):

Item #	Description	Qty
1	Down Post	*1
2	#10-32 x 3/8" Socket Head Cap Screw (SHCS)	3
3	5/32" Hex Wrench	1

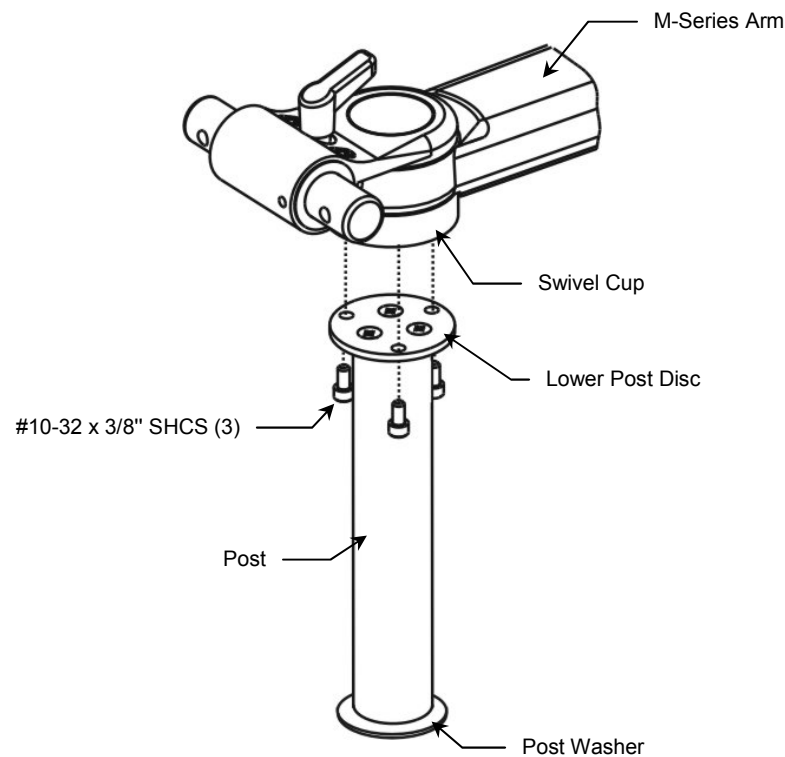
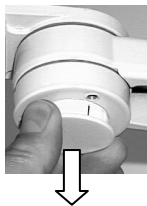
*Kit may include one (1) 6" Post or one (1) 12" Post or both Posts.



Tools Required: 5/32" hex key (provided).

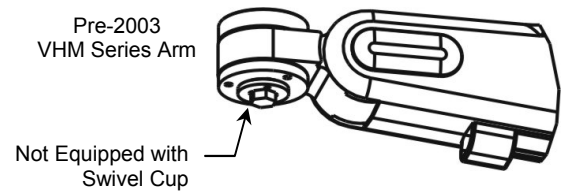
M Series Arm – Down Post Attachment

1. Remove plastic bolt cap from Swivel Cup (front end of the arm).
2. Using the 5/32" hex wrench provided, fasten Post to Swivel Cup with three (3) #10-32 x 3/8" SHCS as shown below.



VHM Arm – Down Post Attachment

Installation Note: This installation kit is for a 2003 and later model VHM Arms only. A pre-2003 VHM Arm is not equipped with a Swivel Cup that allows attachment of the Down Post. For pre-2003 VHM Arm applications, call GCX Customer Service at (800) 228-2555. Refer to the illustration on the right for identification of a pre-2003 VHM Arm.



Attaching Down Post to VHM Arm (2003 and Later Models)

1. Remove plastic bolt cap from Swivel Cup (front end of the arm).
2. Using the 5/32" hex wrench provided, fasten Post to Swivel Cup with three (3) #10-32 x 3/8" SHCS as shown below

