

## GCX Mounting Assembly Installation Guide

### M and VHM Series Down Post

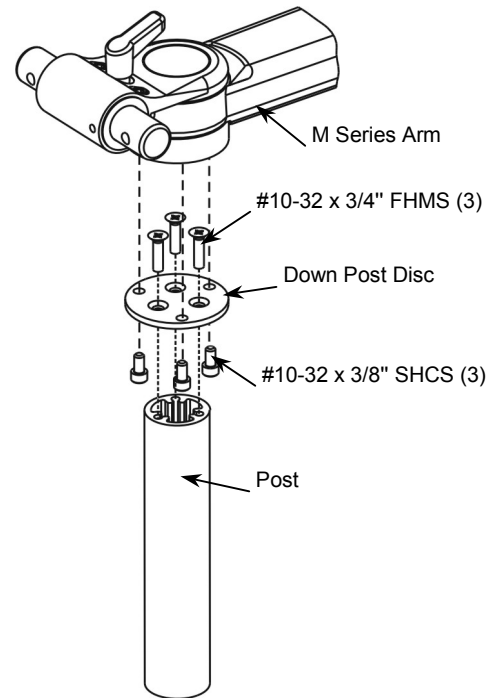
The purpose of this guide is to:

1. Describe the procedure for attaching a down post to an M or VHM arm.

**Installation Note:** Hardware is included for both M and VHM applications. Use the Down Post Disc and associated hardware on the M Series Arm. Use the Lower Swivel Fitting on the VHM Arm. You may discard any hardware not required for your application.

#### Attaching the Down Post to an M Series Arm

1. Align the screw holes in the Down Post Disc with the threaded holes in the Post. Note: Do not attempt to attach the Down Post Disc to the Post unless all three (3) holes on the Down Post *exactly* match the three (3) threaded holes on the Post. Rotate the Disc or the Post until the hole patterns match.
2. Attach the Down Post Disc to the Post using three (3) #10-32 x 3/4" flat head machine screws (FHMS).
3. Using the supplied 5/32 (4mm) hex key, attach the Disc/Post assembly to the M Series Arm with three (3) #10-32 x 3/8" socket head cap screws (SHCS).



#### Attaching the Down Post to a VHM Arm

1. Align the screw holes in the Lower Swivel Fitting with the threaded holes in the Post. Note: Do not attempt to attach the Swivel Fitting to the Post unless all three (3) holes on the Swivel Fitting *exactly* match the three (3) threaded holes on the Post. Rotate the Swivel Fitting or the Post until the hole patterns match.
2. Using the supplied 5/32 (4mm) hex key, attach the Swivel Fitting to the Post with three (3) #10-32 x 3/4" socket head cap screws (SHCS).
3. Attach the Swivel Fitting/Post assembly to the VHM Arm with three (3) #10-32 x 3/4" SHCS.

